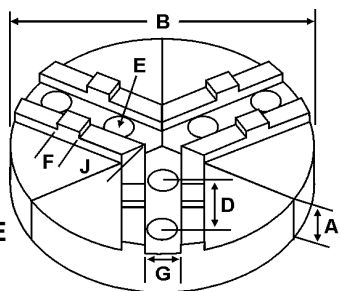
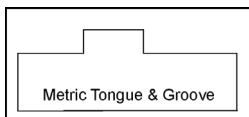


# ROUND JAWS- METRIC TONGUE & GROOVE

FOR USE ON: **SMW Autoblok KNCS, SMW Systems, Schunk, Rohm Chucks Using GBK Master Base Jaws**



- Metric Tongue & Groove
- Round Jaws allow for complete gripping of workpiece
- Oversized jaws available
- Ideal for thin-walled or irregular shaped workpieces.
- Can be machined to fit workpiece
- All jaws have 2 holes
- Special "J" dimensions available
- Available in Aluminum & Steel
- Made in the USA



OFF CENTER TONGUE

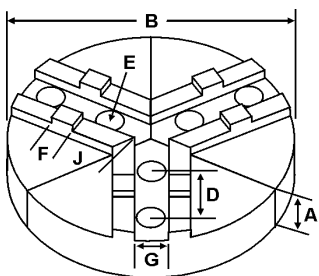
Group No.	Chuck Size	Critical Dimensions						ALUMINUM		STEEL			
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	Tongue to Front J	Pie Dia B	Hght Inch A	Part Number	Price Set Of 3	Part Number	Price Set Of 3	
TK-08-08-32	5 1/2 to 6	0.315 (8mm)	0.709	8mm	1.260 (32mm)	1.380	6	2.00	6-RWK-5200A	\$74.63	6-RWK-5200S	\$166.54	
								3.00	6-RWK-5300A	\$101.67	6-RWK-5300S	\$211.96	
								2.00	RWK-6200A	\$74.63	RWK-6200S	\$166.54	
								3.00	RWK-6300A	\$101.67	RWK-6300S	\$184.31	
TK-10-08-40	8	0.393 (10mm)	0.787	8mm	1.575 (40mm)	1.360	8	2.00	RWK-8200A	\$112.30	RWK-8200S	\$254.36	
								3.00	RWK-8300A	\$136.95	RWK-8300S	\$349.74	
TK-12-12-40	10	0.472 (12mm)	0.787	12mm	1.575 (40mm)	2.050	10	2.00	RWK-10200A	\$147.37	RWK-10200S	\$365.63	
								3.00	RWK-10300A	\$172.80	RWK-10300S	\$476.92	
								4.00	RWK-10400A*	\$201.96	-	-	
								3.00	12-RWK-10300A	\$266.76	-	-	
								4.00	12-RWK-10400A	\$336.96	-	-	
								2.50	15-RWK-10250A	\$411.02	-	-	
								4.00	15-RWK-10400A*	\$502.17	-	-	
TK-12-12-54	12 to 16	0.472 (12mm)	1.023	12mm	2.126 (54mm)	2.950	12	2.00	RWK-12200A	\$191.51	RWK-12200S*	\$476.92	
								3.00	RWK-12300A	\$266.76	RWK-12300S*	\$635.88	
								18	2.50	18-RWK-12250A*	\$539.50	-	-
									2.50	18-RWK-12250A*	\$539.50	-	-

Round Jaw Material: ALUMINUM-6061-T6 Bar Stock, CAST IRON-Gray, STEEL-1018. 18" & Larger- Aluminum Casting T6

For complete list of applicable chucks, see pages 632-644.

\* denotes non-stock item. Please allow 1 week manufacturing time.

FOR USE ON: **Forkardt, Rohm & SMW Chucks**



- Metric Tongue & Groove
- Round Jaws allow for complete gripping of workpiece
- Oversized jaws available
- Ideal for thin-walled or irregular shaped workpieces.
- Can be machined to fit workpiece
- All jaws have 2 holes
- Special "J" dimensions available
- Available in Aluminum & Steel
- Made in the USA



Group No.	Chuck Size	Critical Dimensions						ALUMINUM		STEEL		
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D	Tongue to Front J	Pie Dia B	Hght Inch A	Part Number	Price Set Of 3	Part Number	Price Set Of 3
TK-08-5/16-32	6	0.315 (8mm)	0.708	5/16	1.260 (32mm)	1.380	6	2.00	RSW-6200A	\$74.63	RSW-6200S	\$144.82
								3.00	RSW-6300A	\$101.67	RSW-6300S	\$184.31
TK-10-5/16-40	8	0.393 (10mm)	0.787	5/16	1.575 (40mm)	2.000	8	2.00	RSW-8200A	\$112.30	RSW-8200S	\$254.36
								3.00	RSW-8300A	\$136.95	RSW-8300S	\$349.74
TK-12-1/2-40	10	0.472 (12mm)	0.787	1/2	1.575 (40mm)	2.400	10	2.00	RSW-10200A	\$147.37	RSW-10200S	\$302.80
								3.00	RSW-10300A	\$181.44	RSW-10300S	\$394.96
								4.00	RSW-10400A*	\$201.96	-	-
TK-12-1/2-54	12	0.472 (12mm)	1.023	1/2	2.126 (54mm)	2.950	12	2.00	RSW-12200A	\$191.51	-	-
								3.00	RSW-12300A	\$266.76	-	-

Round Jaw Material: ALUMINUM-6061-T6 Bar Stock, CAST IRON-Gray, STEEL-1018

For complete list of applicable chucks, see pages 632-644. \* denotes non-stock item. Please allow 1 week manufacturing time.

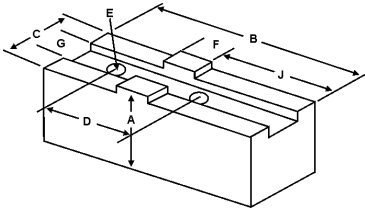
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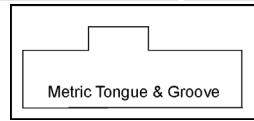
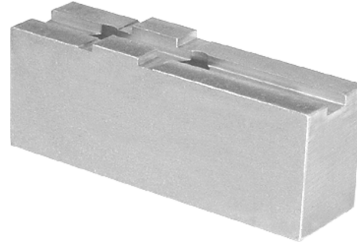
# SOFT JAWS- METRIC TONGUE & GROOVE

C

FOR USE ON: **SMW Autoblok KNCS, SMW Systems, Schunk, Rohm Chucks**  
Using **GBK Master Base Jaws**



- Supplies maximum concentricity on finish turning operations
- Can be bored or turned to fit workpiece
- Steel jaws can be hardened
- Available flat ended or pointed for smaller diameter parts
- Special orders available
- Available in Aluminum, Steel & Aircraft Aluminum (where noted)
- **Made in the USA**



**QUANTITY DISCOUNTS!**  
Order **5 SETS OR MORE** of the same part number soft jaw and receive a **5% DISCOUNT!**

## CENTERED & OFFSET TONGUE

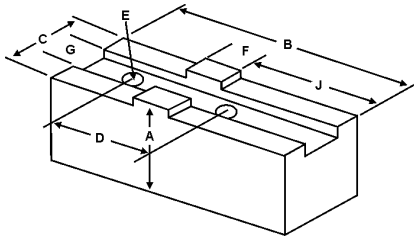
Group No.	Chuck Size	Critical Dimensions				Tongue to Front J	Tongue Position	Width Inch C	Length Inch B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D						FLAT END Part Number	Price Set Of 3	FLAT END Part Number	Price Set Of 3
TK-08-08-32	5-1/2	0.315 (8mm)	0.709	8mm	1.260 (32mm)	1.380	Offset	0.750	2.750	1.50	WK-5150AF	\$38.43	WK-5150F	\$41.47
						0.895	Centered	1.500	2.500	1.50	WK-5152AF	\$57.69	WK-5152F	\$62.22
						1.380	Offset	0.750	2.750	1.50	WK-6150AF	\$38.43	WK-6150F	\$41.47
	6	0.315 (8mm)	0.709	8mm	1.260 (32mm)	0.895	Centered	1.500	2.500	1.50	WK-6152AF	\$57.69	WK-6152F	\$62.22
						1.380	Offset	0.750	2.750	2.00	WK-6200AF*	\$66.73	-	-
						1.670	Offset	0.750	3.375	1.50	WK-7150AF	\$44.85	WK-7150F	\$48.39
TK-10-08-40	8	0.393 (10mm)	0.787	8mm	1.575 (40mm)	1.920	Offset	1.000	4.125	2.00	WK-8200AF	\$57.86	WK-8200F	\$62.22
						0.980	Centered	1.750	2.750	2.00	WK-8202AF	\$64.32	WK-8202F	\$69.12
TK-12-12-40	10	0.472 (12mm)	0.787	12mm	1.575 (40mm)	3.125	Offset	1.250	5.000	2.50	WK-10200AF	\$64.49	WK-10200F	\$69.12
						1.500	Offset	2.250	3.500	2.50	WK-10252AF	\$84.06	WK-10252F	\$89.87
TK-12-12-54	12 - 16	0.472 (12mm)	1.023	12mm	2.126 (54mm)	1.990	Centered	1.250	5.000	2.00	WK-12200AF	\$64.49	WK-12200F	\$69.12
						1.400	Offset	3.000	3.500	2.50	WK-12252AF	\$109.95	WK-12252F	\$117.51
						3.230	Offset	1.500	5.750	2.25	WK-16220AF	\$87.86	WK-16220F	\$94.00
						1.750	Offset	3.000	4.000	3.00	WK-16302AF	\$119.48	WK-16302F	\$127.18
TK-18-16-60	18 - 24	0.708 (18mm)	1.180	16mm	2.362 (60mm)	3.000	Offset	1.750	7.000	2.875	WK-24300AF*	\$92.62	-	-
						3.000	Offset	4.000	6.000	2.875	WK-24302AF*	\$238.94	-	-

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: WK-5150AF will be WK-5150AP. Pointed Jaws: Up to 10" add \$3.25, 12" & over add \$6.50.

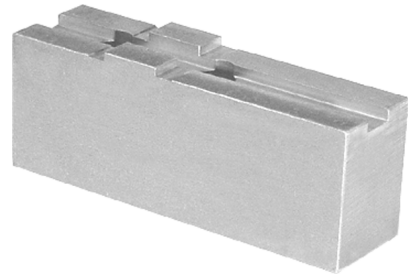
Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018, "B" JAWS-7075-T6 Aircraft Aluminum

For complete list of applicable chucks, see pages 632-644. \* denotes non-stock item. Please allow 1 week manufacturing time.

## FOR USE ON: Forkardt, Rohm & SMW Chucks



**QUANTITY DISCOUNTS!**  
Order **5 SETS OR MORE** of the same part number soft jaw and receive a **5% DISCOUNT!**



## OFF-CENTERED TONGUE

Group No.	Chuck Size	Critical Dimensions				Tongue to Front J	Tongue Position	Width Inch C	Length Inch B	Hght Inch A	ALUMINUM		STEEL	
		Groove Width G	Tongue Width F	Screw Size E	Hole Space D						FLAT END Part Number	Price Set Of 3	FLAT END Part Number	Price Set Of 3
TK-08-5/16-32	6	0.315 (8mm)	0.708	5/16	1.260 (32mm)	1.660	Offset	0.750	3.375	1.50	SW-6150AF	\$33.37	SW-6150F	\$35.95
										3.00	SW-6300AF	\$46.34	SW-6300F	\$49.78
TK-10-5/16-40	8	0.393 (10mm)	0.787	5/16	1.575 (40mm)	1.970	Offset	1.250	4.125	2.00	SW-8200AF	\$46.52	SW-8200F	\$49.78
										4.00	SW-8400AF	\$62.46	SW-8400F	\$66.36
TK-12-1/2-40	10	0.472 (12mm)	0.787	1/2	1.575 (40mm)	2.750	Offset	1.500	5.000	2.00	SW-10200AF	\$58.28	SW-10200F	\$62.22
										4.00	SW-10400AF	\$73.22	SW-10400F	\$77.41
TK-12-1/2-54	12	0.472 (12mm)	1.023	1/2	2.126 (54mm)	2.937	Offset	1.750	5.750	2.00	SW-12200AF	\$62.43	SW-12200F	\$66.36
										4.00	SW-12400AF	\$78.96	SW-12400F	\$82.94
TK-18-5/8-60	16	0.708 (18mm)	1.181	5/8	2.362 (60mm)	3.937	Offset	2.000	7.250	3.00	SW-16300AF	\$98.29	SW-16300F	\$103.69
										5.00	SW-16500AF	\$119.20	SW-16500F	\$124.42

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: SW-6150AF will be SW-6150AP. Pointed Jaws: Up to 10" add \$3.25, 12" & over add \$6.50.

Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018, "B" JAWS-7075-T6 Aircraft Aluminum

For complete list of applicable chucks, see pages 632-644. \* denotes non-stock item. Please allow 1 week manufacturing time.

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